



ENGINEERING DESIGN MANUAL

***ENGINEERING SERVICES
DIVISION***

Rev: NOVEMBER 2012

TABLE OF CONTENTS

CHAPTER 1	Hydraulics
CHAPTER 2	Design of Sanitary Sewers
CHAPTER 3	Design of Water Distribution Systems
CHAPTER 4	Design of Storm Systems
CHAPTER 5	Transportation System

INDEX

PAGE

CHAPTER 1

1.1	HYDRAULICS	1
1.1.1	Flow Formula	2
1.1.2	“n” Values	4
1.1.3	Minimum Velocities & Grades	5
1.1.4	Maximum Velocities & Grades	5

CHAPTER 2

2.1	DESIGN OF SANITARY SEWERS	7
2.1.1	Introduction	8
2.1.2	Design Procedure	8
2.1.2.1	General	8
2.1.2.2	Design Flows	9
2.1.2.3	Calculations	10
2.1.2.4	Areas to be Serviced.....	11
2.1.2.5	Design Sheets	14
2.1.2.6	Materials	14
2.1.3	Flow Formula & Roughness Coefficient	14
2.1.4	Minimum & Maximum Velocities & Grades	15
2.1.5	Allowances for Hydraulic Losses at Sewer Maintenance Holes	15
2.1.6	Minimum Sewer Sizes	15
2.1.7	Depth of Cover	16
2.1.8	Sewer Location	16
2.1.9	Maintenance Hole Spacing	16
2.1.10	Sewer Appurtenances	16
2.1.11	Services Connections	18

INDEX

PAGE

CHAPTER 3

3.1	DESIGN OF WATER DISTRIBUTION SYSTEMS.....	23
3.1.1	Design Water Demands 24	
3.1.1.1	Peaking Factors	24
3.1.1.2	Domestic Water Demands	24
3.1.1.3	Non-Residential Water Demands	24
3.1.1.4	Design Period	24
3.1.1.5	Normal Pressures	25
3.1.1.6	Computer Model	25
3.1.1.7	Friction Factors	26
3.1.1.8	Minimum Pipe Sizes	26
3.1.1.9	Service Connections	26
3.1.1.10	Oversizing of Watermains.....	26
3.1.1.11	Standard Sizes	26
3.1.2	System Layout	27
3.1.2.1	Mains	27
3.1.2.2	Hydrants	27
3.1.2.3	Service Connections	27
3.1.3	Materials	29
3.1.4	Thrust Blocks	30
3.1.5	Booster Station	30
3.1.6	Valves & Valve Chambers.....	31

CHAPTER 4

4.1	DESIGN OF STORM SYSTEMS	35
4.1.1	Rational Formula	36
4.1.2	Design Storm Frequency	36
4.1.3	Approvals	37
4.1.4	Run-off Coefficient	37

INDEX

	PAGE
CHAPTER 4 – Cont'd	
4.1.5	Rainfall Intensity 37
4.1.6	Inlet Time & Time of Concentration 38
4.1.7	Drainage Areas 38
4.1.8	Storm Sewer Design Sheets 39
4.1.9	Storm Sewer Designs 39
4.1.9.1	Flow Formula 39
4.1.9.2	Minimum Pipe Sizes 39
4.1.9.3	Depth of Cover 39
4.1.9.4	Losses in Structures 39
4.1.9.5	Storm Sewer Location..... 39
4.1.9.6	Clearance 39
4.1.9.7	Connections 39
4.1.10	Sewer Appurtenances 40
4.1.10.1	Maintenance Holes 40
4.1.10.2	Catch Basins..... 41
4.1.11	Sediment Control/Water Quality Protection 41
4.2	CULVERTS 41
CHAPTER 5	
5.1	TRANSPORTATION SYSTEM 49
5.1.1	Classification 50
5.1.1.1	The Public Transportation Highway Improvement Act 50
5.1.1.2	Functional Classification System 50
5.1.1.3	Comparison Between the Public Transportation & Highway Improvement Act & Functional Classification System..... 50

INDEX

	PAGE
CHAPTER 5 – Cont’d	
5.1.2 Access & Mobility	51
5.1.3 Definition of Road Type	51
5.1.4 Road Design Criteria	52
5.1.4.1 Integration of Design Features	52
5.1.5 Layout Details	53
5.1.5.1 Street Layout	53
5.1.5.2 Driveways	53
5.1.5.3 Curbs & Gutters	53
5.1.5.4 Bus Bays	53
5.1.5.5 Sidewalks	53
5.1.5.6 Guide Rails & Barricades	53
5.1.5.7 Underground Electric Distribution & Street Lighting	54
5.1.5.8 Sodding	54
5.1.6 Structural Requirements	55
5.1.7 Road Pavement Design Report.....	55
5.1.8 Access	55
5.1.8.1 Number of Accesses	55
5.1.8.2 Access to Primary Arterials	55
5.1.8.3 Access to Secondary Arterials	56
5.1.8.4 Access to Tertiary Arterials.....	56
5.1.8.5 Location of Accesses	56
5.1.8.6 Width of Accesses	57
5.1.9 Limits of Construction	57

LIST OF TABLES

	PAGE
CHAPTER 2	DESIGN OF SANITARY SEWERS
Table 2.1	Recommended Residential Population Design Densities..... 16
Table 2.2	Recommended Design Flows by Location..... 17
Table 2.3	Recommended Commercial & Institutional Sewage Flows 18
Table 2.4	Allowance for Structure Losses..... 18
Table 2.5	Minimum Sewer Grades Flowing Full 19
Table 2.6	Maximum Sewer Grades Flowing Full 20
CHAPTER 3	DESIGN OF WATER DISTRIBUTION SYSTEMS
Table 3.1	Residential Peaking Factors..... 32
Table 3.2	Normal Pressures..... 33
Table 3.3	Booster Requirements..... 34
CHAPTER 4	DESIGN OF STORM SYSTEMS
Table 4.1	Run-Off Coefficients 42
Table 4.2	Minimum Sewer Grades Flowing Full 43
Table 4.3	Maximum Sewer Grades Flowing Full 44
CHAPTER 5	TRANSPORTATION SYSTEM
Table 5.1	Functional Classification System..... 61
Table 5.2	Road Design, Geometric Features..... 62
Table 5.3	Minimum Sight Distance..... 63

LIST OF FIGURES

	PAGE
CHAPTER 2	DESIGN OF SANITARY SEWERS
Figure 2.1	Typical Industrial Sewage Flow Peak Factors 21
Figure 2.2	Sanitary Sewer Design Sheet 22
CHAPTER 4	DESIGN OF STORM SYSTEMS
Figure 4.1	Short Duration Rainfall Intensity - Frequency Data 42
Figure 4.2	Overland Flow Time 43
Figure 4.3	Entry Time for Gutter Flow 44
Figure 4.4	Storm Sewer Design Calculations 45
CHAPTER 5	TRANSPORTATION SYSTEM
Figure 5.1	Proportion of Service 58
Figure 5.2	Limits of Construction – Urban 59
Figure 5.3	Limits of Construction – Rural 60

CHAPTER 1

HYDRAULICS

1.1 HYDRAULICS

1.1.1 Flow Formula

In the design of gravity sewer mains and open channels, various formulas are available to the designer, such as the Kutter, Hazen-Williams, Darcy Weisbach and Manning. Due to the simplicity and accuracy of the Manning equation, it is the formula most used by designers.

The Manning formula is written as:

$$V = \frac{1}{n} \cdot R^{\frac{2}{3}} \cdot S^{\frac{1}{2}} \text{ [metric units]}$$

Where V = mean velocity (metres/sec)
n = roughness coefficient (dimensionless)
R = hydraulic radius (m)
= $\frac{\text{Area of liquid (m}^2\text{)}}{\text{Wetted perimeter (m)}}$
S = slope of the energy line (dimensionless)
= slope of the invert for gravity flow

For small diameter sewers (i.e. less than 900 mm), Kutter's formula gives a more conservative estimate of sewer capacity. For this reason, Kutter's formula is usually used to calculate minimum acceptable sewer slopes.

Example: Determine the capacity of a poly-vinyl chloride (PVC), 200 mm in diameter, flowing full with a grade of 1%.

Assume $n = 0.013$

Assume that the inside pipe diameter is equivalent to the nominal pipe size.

$$R = \frac{\text{Area of liquid (m}^2\text{)}}{\text{Wetted perimeter (m)}}$$

$$\begin{aligned} \text{Area of liquid} &= \frac{\pi d^2}{4} = \frac{\pi (0.2)^2}{4} \\ &= 0.0314 \text{ m}^2 \end{aligned}$$

$$\begin{aligned} \text{Wetted perimeter} &= \pi d = \pi (0.2) \\ &= 0.6283 \end{aligned}$$

$$R = \frac{0.0314}{0.6283} = 0.05$$

1.1 HYDRAULICS

1.1.1 Flow Formula – *Cont'd*

$$S = 0.01$$

$$\therefore V = \frac{1}{n} \cdot R^{\frac{2}{3}} \cdot S^{\frac{1}{2}}$$

$$V = \frac{1}{n} \cdot (0.05)^{\frac{2}{3}} \cdot (0.01)^{\frac{1}{2}}$$

$$V = 1.044 \text{ m/sec}$$

From the continuity equation $Q = V \cdot A$ where $A = 0.0314 \text{ m}^2$ and $V = 1.044 \text{ m/sec}$

$$\begin{aligned}\therefore Q &= 1.044 \text{ m/sec} \times 0.0314 \text{ m}^2 \\ &= 0.0328 \text{ m}^3/\text{sec} \\ &= 32.78 \text{ l/sec}\end{aligned}$$

1.1.2 “n” Values

Manning's roughness coefficient (n) varies with the type of pipe material, the type of installation, and the material being transported. Sewers have their carrying capacity reduced mainly by house connections, joints which do not line up properly, deposits in the sewer, coatings inside the pipe and solids transported in the sewage.

For this reason, sewers are considered to have a roughness coefficient greater than that which would occur if clear water were carried in a straight, well aligned sewer. “n” values commonly used by sewer designers are:

<u>Material *</u>	<u>n Value</u>
– Asbestos cement pipe	0.013
– Concrete & vitrified clay pipe	0.013
– PVC	0.011
– Asphalt coated - 25% paved invert corrugated metal pipe with 1.25 mm corrugations	0.022

1.1 HYDRAULICS

1.1.2 "n" Values

<u>Material</u> * – <i>Cont'd</i>	<u>n Value</u>
– Unpaved galvanized corrugated metal pipe with:	
a) 12.5 mm corrugations	0.024
b) 50.0 mm corrugations	0.035
– Polyethylene (smooth interior)	0.010

* Not all pipe materials are approved. See applicable City of Greater Sudbury Supplemental Specifications.

1.1.3 Minimum Velocities & Grades

Where adequate grade is available, sewers must be placed at grades which will ensure that material does not settle in the sewer. The minimum acceptable grades are based on minimum permissible velocities in the sewers of:

Sanitary Sewer mains	- 0.6 m/s
Storm Sewer mains	- 0.8 m/s

Minimum velocities are for average day flows.

Care should be exercised in designing sewers having a grade less than 0.25% due to difficulties of installing these without flat spots.

The minimum grades that will produce the above discussed minimum velocities when flowing full are shown in Table 2.6 for sanitary sewer mains and Table 4.2 for storm sewer mains.

1.1.4 Maximum Velocities & Grades

1.1.4.1 Sewers

Maximum velocities should be limited to:

Sanitary Sewer mains	3.0 m/s
Storm Sewer mains	6.0 m/s

Proper transitioning from pipe flow to creek flow must be incorporated to reduce velocities to acceptable values for open channel flow.

The maximum grades that will produce the above discussed maximum velocities are shown in Table 2.7 for sanitary sewer mains and Table 4.3 for storm sewer mains.

1.1 HYDRAULICS

1.1.4 Maximum Velocities & Grades - Cont'd

1.1.4.2 Open Channels

The maximum velocities normally permitted in channels where no special provision is made for erosion protection are listed in the following chart.

Soil Type	Maximum Permissible Velocity - m/s
Fine Sand	0.76
Fine Gravel	1.50
Coarse Gravel	1.80
Sandy Loam	0.76
Silty Loam	0.90
Ordinary Firm Loam	1.10
Stiff Clay	1.50
Shales and Hardpan	1.80

Where grass is well established,
permissible velocities are:

Easily eroded soils	1.20 m/s
Erosion resistant soils	1.50 m/s

CHAPTER 2

DESIGN OF SANITARY SEWERS

2.1 DESIGN OF SANITARY SEWERS

2.1.1 Introduction

Sanitary sewage is comprised of:

- a) Liquid wastes from residences, commercial buildings and institutions;
- b) Liquid wastes from industrial developments;
- c) Ground, surface, and storm water that finds its way into the sanitary sewer system.

The flow rate of sewage, for which sewer capacity is to be provided, is determined from careful consideration of the present and probable future quantities of domestic sewage, commercial and industrial waste, infiltration and any other unavoidable contributions.

A sanitary sewer has two main functions:

- a) To carry the discharge minimum or maximum for which it is designed;
- b) To transport suspended solids so that deposits in the sewer are kept to a minimum.

2.1.2 Design Procedure

2.1.2.1 General

In designing a sanitary sewer system, the designer commences by:

- a) Establishing the boundaries of the specific area to be serviced;
- b) Obtaining mapping as required;
- c) Breaking the defined area into units;
- d) Determining the existing and proposed land use;
- e) Deciding on an ultimate population to be attached to each unit;
- f) Determining the design flow for the population of each unit, and;
- g) Determining a design allowance for infiltration.

After the proposed sewer routing is established and the necessary profiles obtained, the designer will proceed to calculate sewer pipe sizes and grades.

2.1.2 Design Procedure

2.1.2.2 Design Flows

One of the first considerations in estimating the sewage flow is the “design period”, or a length of time which the proposed sewers will adequately serve the expected population. In Canada, the most common design periods used are 25 to 50 years.

The best method for predicting future population growth is by the use of the “Official Plan” and zoning maps.

This plan provides the future land use locations and indicates the areas of designation such as single family, semi-detached, multiple, apartments, industrial, commercial, parkland, schools, churches, etc.

Population densities commonly used in the design of sanitary sewers with the City of Greater Sudbury are shown in Table 2.1.

2.1.2.3 Calculations

Sanitary sewer design is almost always based on peak flow rates expected plus an allowance for infiltration. Minimum flow rates without infiltration are then determined and minimum slopes set (see Section 1.1 – Hydraulics) to ensure that settling of solids will not occur.

2.1.2.3.1 Average Daily Flow

The average daily domestic flow per capita is to be determined from Table 2.2.

2.1.2.3.2 Maximum Flow

The maximum design flow is determined using Average Daily Flow and the Harmon Peaking Factor:

$$M = 1 + \frac{14}{4 + p^{0.5}}$$

where:

M = the Harmon Peaking Factor
p = population (thousands)

The maximum design flow shall be the average daily flow times the peaking factor M.

2.1.2 Design Procedure

2.1.2.3 Calculations – *Cont'd*

2.1.2.3.3 Peak Flow (Metric)

The peak domestic sewage flow is calculated as:

$$Q(d) = \frac{PqM}{86.4} + \ell A$$

where:

Q (d) = Peak domestic sewage flow (including extraneous flow) in litres per second.

P = Design Population in thousands

q = Average daily per capita domestic flow in litres/capita/day (See Table 2.2)

M = Peaking Factor (as derived from the Harmon Formula)

ℓ = Unit of peak extraneous flow in litres/hectare/second

A = Area in hectares

2.1.2.3.4 Commercial & Institutional Flows

Sewage flows from commercial and institutional establishments vary greatly based on:

- a) the type of water using facility
- b) the population using the facility

Institutional flows should be determined using historical records when available. Where no records are available, the unit values indicated in Table 2.3 should be used only after consultation with the Water/Wastewater Engineer.

When using the above unit demands, maximum day and peak rate factors must be applied.

For establishments in operation for only a portion of the day (i.e. schools, shopping plazas, day care centres, etc.) the sewage flows generated should be factored accordingly.

2.1.2 Design Procedure

2.1.2.3 Calculations

2.1.2.3.4 Commercial & Institutional Flows - Cont'd

For example, for a school operating eight (8) hours per day, the sewage flows generated will be at an average rate of:

$70 \text{ l/student} \cdot \text{day} \times 24/8 = 210 \text{ l/student} \cdot \text{day}$ over the eight (8)-hour period of operation.

During the remainder of the day, the flows will drop to residual usage rates.

Sewage flows for campgrounds will vary with the type of facility (i.e. showers, flush toilets, laundry facilities, etc.) and the ratio of these facilities to the number of campsites. A peaking factor of four (4) will generally be adequate; however, this factor should be applied to the average expected sewage flow at full occupancy.

2.1.2.3.5 Industrial Sewage Flows

Sewage flows from industrial areas vary greatly with the type of industry present, the provision of in-plant treatment, the presence of cooling water in the discharge, etc.

The calculation of design sewage flow rates for industrial areas is, therefore, difficult. Some typical sewage flow allowances for industrial areas are $35 \text{ m}^3/\text{hectare} \cdot \text{day}$ for light industry and $55 \text{ m}^3/\text{hectare} \cdot \text{day}$ for heavy industry. These are average flow rates, the peak sewage flow rates will vary with the size of the industrial area as shown in Figure 2.1.

2.1.2.3.6 Extraneous Sewage Flows

When designing sanitary sewer systems, an allowance must be made for the leakage of groundwater into the sewers, existing building connections, maintenance hole covers, etc.

The amount of groundwater leakage into a sewer system will vary with the quality of construction, type of joint, soil conditions, level of groundwater in relation to the pipe, etc.

Although infiltration can be reduced by proper design, construction and maintenance, it cannot be eliminated and thus an allowance must be made in the design of sewer works to provide for this flow component.

2.1.2 Design Procedure

2.1.2.3 Calculations

2.1.2.3.6 Extraneous Sewage Flows – *Cont'd*

Table 2.2 contains values for peak extraneous flow by area within the City of Greater Sudbury that can be utilized by the designer in sizing sewer runs.

2.1.2.4 Areas to be Serviced

A map of the areas to be drained to the proposed sewer system should be prepared. The map should indicate existing and/or proposed streets. It is also useful to have contours included to aid in the study process.

Where sewers are proposed on existing streets, it is usual practice to obtain profiles of the road during early design stages. The basement elevations of all existing houses and buildings must be shown on the profile so that the new sewer will be of sufficient depth to provide for gravity drainage when connected.

For undeveloped areas, the sewer patterns can usually be laid out by the use of contours.

The drainage area is then broken into sub-areas based on the length of sewer between each maintenance hole.

2.1.2.5 Design Sheets

The calculation of the sewage flows and the determination of the sewer size, grade, and capacity is usually done using a Personal Computer and software such as SANSYS or SEWERCAD. An alternate method of generating and recording this data is via the use of a design sheet as indicated in Figure 2.2.

2.1.2.6 Materials

Sewer pipe 150 mm diameter and greater, connections, and maintenance holes shall be specified in accordance with the current Ontario Provincial Standard Specifications and Drawings as adopted by the City, and the current City of Greater Sudbury Supplemental Specifications and Drawings.

2.1.3 Flow Formula & Roughness Coefficient

The City of Greater Sudbury requires that sanitary sewers be designed using the Manning's formula and a roughness coefficient of not less than 0.013 for all smooth walled pipe materials.

For details of the use of the Manning formula, refer to Section 1 – Hydraulics.

2.1.4 Minimum & Maximum Velocities & Grades

See Chapter 1, Section 1.1.3 – Minimum Velocities & Grades and Section 1.1.4 – Maximum Velocities & Grades and Tables 2.6 and 2.7. When dealing with dead-end sewer systems where the system will not be extended, the first one or two runs of sanitary sewers must be placed at steeper grades due to the very low flows that will occur in these runs.

The following are exceptions to the minimum required velocities:

- a) The first or highest runs in a sewer system are set at a minimum of 1%.
- b) One to five units, 150 mm at a minimum grade of 1%.
Six to 12 units, 150 mm at a minimum grade of 0.8%.
Thirteen or more units, minimum grade as obtained from Table 2.6 or as dictated by a minimum flow velocity of 0.6 m/sec.

In all cases, the Designer should determine actual flow velocity and flow depth in finalizing the design slope of the main.

2.1.5 Allowances for Hydraulic Losses at Sewer Maintenance Holes

Table 2.4 provides minimum allowances that should be made for hydraulic losses incurred at sewer maintenance holes.

2.1.6 Minimum Sewer Sizes

A minimum 200 mm sewer should be used in a municipal sewage collection system, except where allowed in 2.1.4.

Individual lateral sewer connections as small as 100 mm are acceptable.

When dealing with dead-end sewer systems where the system will not be extended, the first one or two runs of sanitary sewer must be placed at a minimum of 1% and not exceeding 2% grade.

2.1.7 Depth of Cover

In general, sanitary sewers shall be installed at sufficient depth to receive sewage from basements by gravity drainage and to prevent freezing and damage due to frost.

Depth of cover shall be maintained at 2.0 m. Exceptions may be made to this only with the approval of the Water/Wastewater Engineer.

2.1.8 Sewer Location

Location to suit existing conditions and to be approved by the General Manager of Infrastructure Services.

2.1.9 Maintenance Hole

Acceptable spacing for various sewer diameters shall not exceed 100 metres. This spacing is based on maintenance and repair operational experience.

Maintenance holes should be located at all junction changes in grade, size or alignment and termination points.

2.1.10 Sewer Appurtenances

2.1.10.1 Maintenance Hole

Reference should be made to the current Ontario Provincial Standard Drawings adopted by the City and the current City of Greater Sudbury Standard Drawings for the recommended standards for maintenance holes. Maintenance hole design should be as follows:

- a) Minimum Diameter
 - i) sewer \leq 600 mm, 1200 mm \varnothing
 - ii) sewer $>$ 600 mm, see OPSD 701.020
- b) Drop Maintenance Hole - Should be used where invert I levels of inlet and outlet sewers differ by 600 mm and more (see GSSD 1003.030)
- c) Channel and Benching – The channel and depth shall be as follows:
 - i) Sewer $<$ 375 mm springline of pipe
 - ii) Sewer \geq 375 mm, $\frac{3}{4}$ of diameter pipe

Channels should have a steel trowel finish.

Benching shall be at a slope of 1:8.

Benching shall have a wood float finish.

- d) Maintenance Hole Bases – Precast or cast-in-place bases may be used for maintenance holes up to 9 m deep. Maintenance holes greater than 9 m shall be designed by a Professional Engineer.
- e) Pipe Connections – Refer to OPSD 1001.01.
- f) Maintenance Hole – Refer to OPSD 405.010, OPSS 407 and 1351 and GSSS 407.05.04.

2.1.10 Sewer Appurtenances

2.1.10.1 Maintenance Holes – *Cont'd*

- g) Steel Frost Strapping – Steel strapping shall be specified on all precast maintenance holes. Refer to GSSD 1229.010 and OPSD 701.100.
- h) Frost Protection – Refer to GSSD 1229.010 and GSSD 1229.020.
- i) Safety Platforms – Refer to OPSD 404.020, OPSS 407 and OPSS 1351.
- j) Watertight Covers – Generally, maintenance holes should be installed in locations where flooding will not occur. In the event potential flooding could be experienced, watertight covers should be used where maintenance holes will be subject to flooding. Where significant sections of sewers are provided with watertight maintenance holes, extended vents may be required for the sewer system to prevent excessive sulphide generation.

2.1.11 Service Connections

- a) Single sanitary connections shall be a minimum of 100 mm in diameter. The minimum slope shall be 2% and the maximum slope shall be 8% in accordance with GSSD 1006.010 and GSSD 1006.020. Common services will not be allowed.
- b) Residential services shall be located in accordance with GSSD 225.030. Connections for commercial, institutional, or multiple use will be considered on an individual basis if similar locations cannot be used.
- c) Service connections shall have a minimum depth of 2.0 metres from main to lot line, or sufficient depth for basement floor drains and frost cover. Service laterals should cross under watermains. (300 mm separation is desirable).
- d) All joints on sanitary laterals shall be of watertight design.
- e) All residential service connections shall have test fittings and plugs in accordance with GSSD 1006.010 and GSSD 1006.020. All non-residential connections shall have test maintenance holes at the property line, as per OPSD 1001.01 Type A. (See GSSD 1001.03)
- f) Service laterals should be designed to provide a minimum of 450 mm clearance below the basement floor elevation of the structure being serviced.

2.1.11 Service Connections – *Cont'd*

- g) Service laterals shall be installed with no more than the equivalent of two 45° bends from the structure to the lot line. Where a 90° bend is required, a “long radius” bend shall be used.
- h) Service connections greater than 150 mm diameter shall be designed as a sewer main.

RECOMMENDED RESIDENTIAL POPULATION DESIGN DENSITIES			
RESIDENTIAL DISTRICT	UNITS PER Ha		PERSONS PER UNIT*
	City	Outlying Areas	
R1 – Single Family	18	18	2.5 to 3.0
R2 – Semi Detached	36	36	2.5 to 3.0
R3 – Street Townhouse/Block Town Houses	90	45 - 60	2.5 to 3.0
R5 – High-rise Apts.	150	Not Applicable	2.5 to 2.7

* The current average (1992) is 2.7 persons/unit

TABLE 2.1

RECOMMENDED DESIGN FLOWS BY LOCATION						
LOCATION	PER CAPITA FLOW RATE	UNITS OF PEAK EXTRANEIOUS FLOW				
	ℓ/cap/day	ℓ/ha/s		ℓ/ha/day		ℓ/ha/day
		Existing	New	Existing	New	
Azilda	360	0.26	0.26	22450	22450	
Capreol	500	0.39	0.39	33700	33700	
Chelmsford	360	0.39	0.39	33700	33700	
Coniston	410	0.39	0.39	33700	33700	
Copper Cliff	500	0.26	0.39	22450	33700	
Dowling	360	0.39	0.39	33700	33700	
Falconbridge	410	0.39	0.39	33700	33700	
Garson	360	0.13	0.13	11250	11250	
Levack	410	0.26	0.26	22450	22450	
Lively	410	0.39	0.39	33700	33700	
Mikkola	360	0.39	0.39	33700	33700	
Onaping	410	0.39	0.39	33700	33700	
Sudbury	410	0.39 Over 40 ha	0.52 under 40 ha	0.20	33700 over 40 ha	44900 under 40 ha
Valley East	360	0.39	0.39	33700	33700	
Walden	450	0.21	0.21	18050	18050	

* For replacement in existing area use flows for 'new'.

TABLE 2.2

RECOMMENDED COMMERCIAL & INSTITUTIONAL SEWAGE FLOWS	
INSTITUTION	AVERAGE DAILY FLOW EXCLUDING INFILTRATION
Shopping Centre	2500-5000 l/1000 m ² (based on total floor area)
Hospital	900-1800 l/bed
Schools	70-140 l/student
Travel Trailer Park	340 l/space (minimum without individual water hook-ups) 800 l/space (minimum with individual water hook-ups)
Campgrounds	225-570 l/campsite
Mobile Home Parks	1000 l/space
Motels	150 - 200 l/bed
Hotels	225 l/bed

TABLE 2.3

ALLOWANCE FOR STRUCTURE LOSSES	
TYPE OF RUN	ALLOWANCE
Straight Run	Grade of Sewer
45° Turn	0.03 metres
90° Turn (See MOE Design Guidelines)	0.06 metres

TABLE 2.4

MINIMUM SEWER GRADES FLOWING FULL						
Size (mm)	Sanitary Sewer Mains Velocity 0.6 m/sec Minimum Grade - %					
	n=.010	n = 0.011	n = .013	n = .022	n = .024	n = .035
203	0.40	0.40	0.40	0.93	1.10	2.35
254	0.35	0.35	0.35	0.69	0.82	1.74
305	0.30	0.30	0.30	0.54	0.64	1.36
356	0.25	0.25	0.25	0.44	0.52	1.11
381	0.20	0.20	0.20	0.40	0.48	1.01
406	0.15	0.15	0.15	0.37	0.44	0.93
457	0.10	0.10	0.10	0.31	0.37	0.80
508	0.10	0.10	0.10	0.27	0.32	0.69
533	0.10	0.10	0.10	0.26	0.30	0.65
610	0.10	0.10	0.10	0.21	0.25	0.54
686	0.10	0.10	0.10	0.18	0.22	0.46
762	0.10	0.10	0.10	0.16	0.19	0.40
838	0.10	0.10	0.10	0.14	0.17	0.35
914	0.10	0.10	0.10	0.12	0.15	0.32
1067	0.10	0.10	0.10	0.10	0.12	0.26
1219	0.10	0.10	0.10	0.10	0.10	0.22
1372	0.10	0.10	0.10	0.10	0.10	0.18
1524	0.10	0.10	0.10	0.10	0.10	0.16
1676	0.10	0.10	0.10	0.10	0.10	0.14
1829	0.10	0.10	0.10	0.10	0.10	0.13
1981	0.10	0.10	0.10	0.10	0.10	0.11
2134	0.10	0.10	0.10	0.10	0.10	0.10

TABLE 2.5

MAXIMUM SEWER GRADES FLOWING FULL						
Size (mm)	Sanitary Sewer Mains Velocity 3.0 m/sec Maximum Grade - %					
	n=.010	n = 0.011	n = .013	n = .022	n = .024	n = .035
203	4.79	5.80	8.09	23.18	27.59	58.68
254	3.55	4.30	6.00	17.19	20.46	43.52
305	2.78	3.37	4.70	13.47	16.03	34.10
356	2.26	2.74	3.83	10.96	13.05	27.75
381	2.07	2.50	3.50	10.01	11.92	25.34
406	1.90	2.30	3.21	9.20	10.95	23.29
457	1.62	1.96	2.74	7.86	9.35	19.89
508	1.41	1.71	2.38	6.82	8.12	17.27
533	1.32	1.60	2.23	6.40	7.62	16.20
610	1.10	1.34	1.87	5.35	6.36	13.53
686	0.94	1.14	1.60	4.57	5.44	11.57
762	0.82	0.99	1.39	3.97	4.73	10.06
838	0.72	0.88	1.22	3.50	4.17	8.86
914	0.64	0.78	1.09	3.12	3.71	7.89
1067	0.52	0.63	0.89	2.54	3.02	6.42
1219	0.44	0.53	0.74	2.12	2.53	5.38
1372	0.37	0.45	0.63	1.81	2.16	4.59
1524	0.33	0.39	0.55	1.58	1.88	3.99
1676	0.29	0.35	0.49	1.39	1.65	3.52
1829	0.26	0.31	0.43	1.24	1.47	3.13
1981	0.23	0.28	0.39	1.11	1.32	2.81
2134	0.21	0.25	0.35	1.01	1.20	2.55

TABLE 2.6

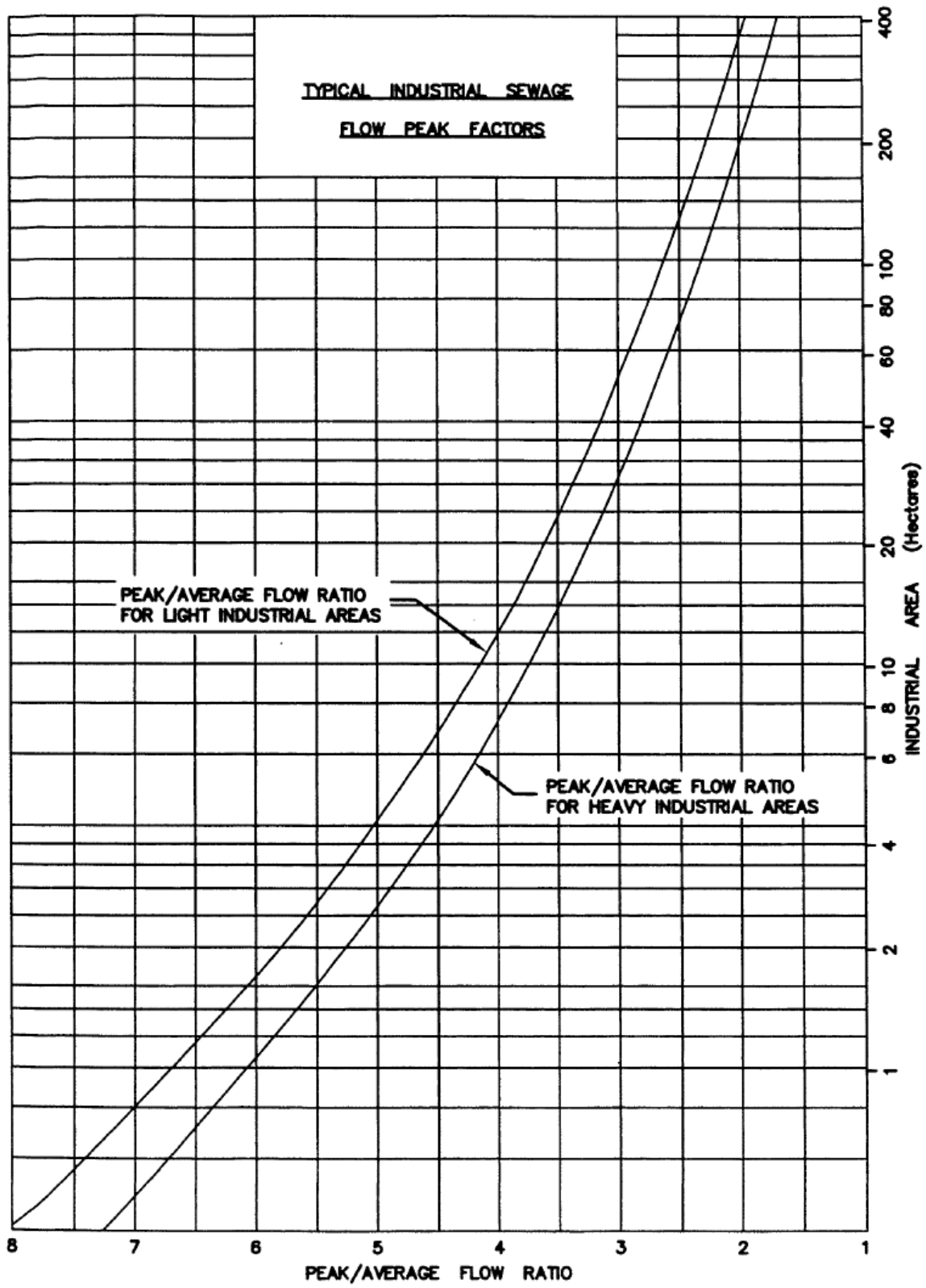


FIGURE 2.1

CHAPTER 3

DESIGN OF WATER DISTRIBUTION SYSTEMS

3.1 DESIGN OF WATER DISTRIBUTION SYSTEMS

3.1.1 Design Water Demands

Existing Systems

Any private main systems being connected to a City of Greater Sudbury main must meet all City of Greater Sudbury Standards for new mains, unless otherwise approved by the General Manager of Infrastructure Services.

Fire Flows

For Residential R1 and R2 subdivisions a minimum flow of 75 l/s is required. For other uses, the fire flows must meet the approval of the Chief Building Official and the General Manager. The designer should estimate the required fire flows using the latest edition of Water Supply for Public Fire Protection from the Fire Underwriters Survey. Designers are cautioned not to estimate this flow too low as building permits will only be issued for buildings not requiring more than the available flow.

The available fire flow must be evaluated under the conditions of simultaneous maximum day demand and fire flow demands and the design pressure must not be less than 140 kPa (20 psig), in the area of the fire.

If the fire pumps are required, they must be supplied complete with standby power.

3.1.1.1 Peaking Factors

Peaking factors based on actual usage rates within the Sudbury system are as indicated in Table 3.1.

3.1.1.2 Domestic Water Demands

For areas to be serviced that don't have a detailed plan, assume the maximum density allowed by the Official Plan. For areas with an approved plan, use the number of units shown on the Plan. See Table 2.1.

3.1.1.3 Non-Residential Water Demands

Demands should be determined in each individual case based on historical records where available.

3.1.1.4 Design Period

The City of Greater Sudbury's model is based on subdivisions and improvements that have been built by developers or have been built or budgeted for by the City of Greater Sudbury. The model is updated early each year.

Trunk mains are planned using the demands of the ultimate area being serviced.

3.1.1 Design Water Demands – *Cont'd*

3.1.1.5 Normal Pressures

It is the generally accepted practice within the City of Greater Sudbury to design water supply and distribution systems such that the normal operating pressure ranges between 345 kPa (50 psig) and 620 kPa (90 psig). See Table 3.2.

Maximum Pressure

The maximum pressure shall not exceed 690 kPa (100 psig) in order to avoid damage to household appliances and equipment. This usually occurs at minimum hour demands and reservoir full conditions but pressure at higher demands should be checked when near pump stations.

When designing new systems where there are localized areas which must have pressures above this level, the homes affected should be provided with individual pressure reducing valves on their services just before the water meter inside the house. If the area is substantial the system must be designed with a pressure reducing station.

Minimum Pressure

For all new subdivisions, the minimum pressure under maximum day demands should not be below the MOE recommended normal operating pressure of 345 kPa (50 psig). If a subdivision has a small isolated area, which will never be expanded on, which is below 345 kPa, it may be developed without a booster if approved by the General Manager of Infrastructure Services. However, the minimum pressure at maximum hour demands in any area must never be below 275 kPa (40 psig). All subdivisions must meet both requirements.

If required, pressure boosting stations must be installed to boost the minimum pressure under all demands to greater than 345 kPa (50 psig). If the minimum pressure at maximum hour demands without the booster is greater than 172 kPa (25 psig) only one booster pump complete with variable speed drive is required. If the pressure is lower than 172 kPa, two 100% or three 50% capacity booster pumps are required complete with one variable speed drive and standby power. If the subdivision is being built in stages the booster station must be sized such that all pumps and standby power can be installed when required without external building modifications.

3.1.1.6 Computer Model

The City uses a "Water distribution Modeling Software" called "WATERCAD" to analyze and size the water distribution system.

During maximum hour, the head losses in the main shall not exceed 2.0 m per 1000 m.

3.1.1 Design Water Demands – Cont’d

3.1.1.7 Friction Factors

Values for the “C” co-efficient for new pipe shall be as follows regardless of material:

≤ 200 mm	c = 120
250 mm	c = 130
≥ 300 mm	c = 140

3.1.1.8 Minimum Pipe Sizes

The minimum size of all watermains shall be 200 mm, except beyond the last hydrant on permanent cul-de-sacs where the pipe shall be 100 mm and shall be terminated with a swab launch station.

3.1.1.9 Service Connections

Service connections shall be specified in accordance with GSSS 701, GSSD 1104.010 and GSSD 1104.020.

Single connections shall be a minimum of 20 mm in diameter.

For lots where the distance from the main to the house is greater than 30 metres, consideration shall be given to installing larger services, i.e. 25 mm.

If operating characteristics indicate that main pressure is 275-345 kPa (40-50 psig), consideration shall be given to 25 mm services.

Services larger than 500 mm shall be designed as mains.

3.1.1.10 Oversizing of Watermains

Oversizing of watermains will be provided as required, to provide for adjacent areas where service is expected to be extended to un-serviced or undeveloped areas. The watercad model will be reviewed annually and updated to reflect development patterns. The Water/Wastewater Engineer should be contacted for oversizing of watermains in proposed subdivisions.

3.1.1.11 Standard Sizes

The approved watermain sizes (mm) are as follows:

200, 250, 300, 400, 500, 600

Sizes not listed shall be approved by the Water/Wastewater Engineer.

3.1.2 System Layout

3.1.2.1 Mains

3.1.2.1.1 Location

Mains shall be located in accordance with GSSD 225.040. If alternate locations must be used to suit existing conditions they shall be approved by the Water/Wastewater Engineer.

3.1.2.1.2 Depth

A minimum depth of cover below finished grade of 2.0 m in an urban section and 2.3 in a rural section.
See drawing GSSD 1104.010.

Note: Depth of cover changes to 2.3 m for an urban section and 2.6 m for a rural section for installations in Capreol and Levack.

For dead end watermain, an additional 0.2 m of cover must be provided.

3.1.2.1.3 Clearances

Minimum clearances between watermain and sewer services shall be provided in accordance with MOEE guidelines.

Under normal conditions the watermain shall be laid at 2.5 metres horizontal separation from any sewer or maintenance hole. The distance shall be measured from the nearest outside edges.

If this separation cannot be maintained the watermain may be laid closer if the elevation of the crown of the sewer is at least 0.5 metres below the invert of the watermain.

If the above horizontal and/or vertical separations cannot be maintained the sewermain shall be constructed to watermain standards and pressure tested from maintenance hole to maintenance hole at 350 kPa with no leakage. This option shall not be used for crossings.

Watermains shall cross above sewermain with sufficient vertical separation to allow for proper bedding and structural support.

3.1.2 System Layout

3.1.2.1 Mains

3.1.2.1.3 Clearances – Cont'd

If watermains must cross below the sewermain, the crown of the watermain shall be at least 0.5 metres below the invert of the sewermain. The joints of the watermain shall be located approximately 3 metres from the centerline of the sewermain. If the conflict occurs during sewermain construction, the watermain shall be relaid to meet the requirements. The sewermain shall be permanently supported so that there is no deflection of the joints.

3.1.2.1.4 Provision for Looping

Where practicable, mains shall be looped to avoid dead ends.

3.1.2.2 Hydrants

3.1.2.2.1 Hydrant Locations

Hydrant locations shall be as follows:

- a) in the road allowance in accordance with GSSD 225.030 and GSSD 1105.010;
- b) 1.5 m (5 feet) minimum away from the edge of existing driveways, walkways, ramps and house service connections, hydro poles, street lights, transformers, and utility pedestals;
- c) at 60 m from the end of all watermains in permanent cul-de-sacs;
- d) hydrants shall not be installed on mains which do not have sufficient fire flows.

3.1.2.2.2 Spacing

The maximum spacing for hydrants shall be 120 m (400 ft.) for low density residential (R1, R2) and 90 m (300 ft.) for higher density residential, industrial, commercial and institutional areas. Hydrant spacing shall be taken as measured along the street.

3.1.2 **System Layout**

3.1.2.2 **Hydrants – Cont'd**

3.1.2.2.3 **Distribution**

The overall distribution of hydrants within the design area shall be such that every lot along the street is within the appropriate spacing. In rural areas hydrant installation should only be done if there is a building within the hydrant's service area.

3.1.2.2.4 **Marking**

The top of the hydrant is colour coded as follows:

<u>Main size</u>	<u>Colour</u>
4"	Red
6" – 8"	Yellow
10"	Green
12"	Blue
Greater than 12"	Black

3.1.2.3 **Service Connections**

3.1.2.3.1 **Location**

Service connections for residential use shall be located in accordance with GSSD 225.030. Connections for commercial, industrial, institutional or multiple use will be considered on an individual basis if similar locations cannot be used. Non-standard locations must be detailed on Plan & Profile and Lot Grading Plans.

3.1.2.3.2 **Depth**

Depth of cover requirements shall be the same as for mains. See Section 3.1.2.1.2. Services in Capreol and Levack and in rock trenches must be insulated as per GSSD 1104.011.

3.1.2.3.3 **Clearance**

Minimum clearance between sewer services less than 150 mm diameter and water services which are 50 mm or less shall be 300 mm. All other services shall be designed as mains.

3.1.3 **Materials**

Watermains, fittings, appurtenances and connections shall be manufactured in accordance with the latest revisions of GSSS, GSSD, OPSS and OPSD.

3.1.4 Thrust Blocks

Adequate restraint must be provided in water distribution systems to prevent pipe movement and subsequent joint failure.

Thrust blocks shall be sized and placed in accordance with GSSD 1103.010 and GSSD1103.020.

3.1.5 Booster Station

General

Water distribution systems will have incorporated within them water booster pumping stations. The purpose of these stations is to maintain adequate pressures and flows in water distribution systems as a result of both changes in ground elevation and distance from the source of supply. Booster pumping stations must be designed to service specific areas of a water distribution system based on defined limits.

A booster station will require control valves to isolate the boosted zones. These control valves may consist of check valves, pressure sustaining valves, emergency water supply valves and gate valves. Check valves are used to allow fire flows to enter the booster area and domestic flows on power outages and pump failures. Pressure sustaining valves are used to regulate pressure in the zone by bleeding off excess pressure to a lower zone. As these are energy inefficient they should only be used when variable speed pumps are not available or if flow through the booster zone is required to keep the water fresh. Emergency water supply valves are used to separate two different sources of water which we normally want to keep separated except in an emergency situation. This valve automatically opens, sends an alarm to the Plant Operator and is closed on a manual command from the operator. A gate valve is only used when the isolation valve will only be opened for maintenance purposes.

When designing the booster station the building shall be laid out and sized to accommodate the ultimate area to be serviced. If multiple pumps and a standby generator will be required there must be space provided for these expansions. The building shall be designed to fit in with the proposed surrounding buildings and have a low maintenance brick exterior. The exterior doors shall be insulated steel with a vandal proof dead bolt with padlock. The roof shall be sloped with asphalt shingles.

The standby generator shall be in a separate interior room to reduce noise inside the building and to keep from drawing cold air into the area where piping and electrical controls are located. To reduce exterior noise the inlet and exhaust louvers shall have sound baffles and the exhaust shall have a super hospital grade silencer.

The generator shall be a diesel with water cooled engine, automatic controls, battery charger, and block heater. The fuel shall be stored in a double walled tank inside the generator room.

See Table 3.3 for a summary of booster requirements.

3.1.6 Valves & Valve Chambers

- 3.1.6.1 Valves, valve boxes and valve chambers shall be located at all intersections and future intersections.

If a new watermain is constructed off an existing main, then a valve shall be placed on the new watermain and two new valves placed on the existing main.

Valves shall be located such that they align with the extension of the perpendicular property line through the intersection. The spacing between valves shall not exceed 230 metres.

Valves, valve boxes and chambers shall be installed in accordance with GSSD 1100.012, 1100.013, 1100.014, 1100.015, 1100.016, 1100.017, 1100.018 and GSSD 1101.020.

RESIDENTIAL PEAKING FACTORS			
System	Min. Hour	Max. Hour	Max. Day
Capreol	0.5	3.0	2.0
Coniston	0.45	3.38	2.25
Copper Cliff	0.45	3.38	2.25
Dowling	0.45	3.75	2.5
Falconbridge	0.4	4.13	2.75
Garson	0.5	3.0	2.0
Levack	0.45	3.75	2.5
Lively	0.5	3.0	2.0
Onaping	0.4	4.13	3.75
Sudbury	0.7	2.48	1.65
Wahnapitae	4.5	3.75	2.50
Walden (including Mikkola, Naughton, Whitefish)	0.5	3.0	2.0
Valley (including Hanmer, Val Therese, Val Caron, McCrea Hts., Blezard, Azilda, Chelmsford)	0.65	2.7	1.8

Table 3.1

NORMAL PRESSURES		
Item	City of Greater Sudbury	Notes
Maximum Pressure	100 psig	
Maximum Pressure at minimum hour demand	90 psig	
Minimum Pressure at maximum day demand	50 psig	
Minimum Pressure at maximum hour demand	40 psig	
Minimum Pressure at maximum day demand plus fire flow	20 psig	Fire Flow Requirements
Fire Flow for R1 and R2 subdivisions	75 l/s	

Table 3.2

Maximum day demand is the average usage rate on the maximum day of record.

Maximum hour demand is the peak hour demand on the maximum day of record.

Minimum hour demand is the minimum usage rate on the maximum day of record.

BOOSTER REQUIREMENTS		
Unboosted Pressure at Maximum Hour	Pump Requirements	Standby Power
Greater than 25 psig	One 100% pump	Not required
Less than 25 psig	Two 100% or three 50% pumps	Required
Fire Flows	One 100% pump	Required

Table 3.3

CHAPTER 4

DESIGN OF STORM SYSTEMS

4.1 DESIGN OF STORM SYSTEMS

4.1.1 Rational Formula

Various methods can be utilized to determine the quantity of storm water run-off. The most widely used method is the Rational Formula.

The Rational Formula is expressed as:

$$Q = 2.78 \times A \times c \times I$$

Where Q = Peak flow in litres/second
 c = Run-off coefficient which is dependent on the characteristics of the area drained
 I = Average rainfall intensity in millimetres/hour
 A = Area in hectares

4.1.2 Design Storm Frequency

The storm frequency to be used in the design of storm sewers will vary depending on the nature of the area being serviced, the value of the property being protected and the consequences of more intense storms being experienced.

The range for frequencies used in Ontario is as follows:

a) Residential Areas

2 years for local streets
5 years for trunk storm sewers – collectors
25 years for arterial roads

b) Commercial Areas

Five (5) to ten (10) years are most frequently used and 25 years overland flow.

c) Large Watershed Areas

Large watersheds having tributary areas of over one hundred and thirty (130) hectares require special designs. The Ministry of Natural Resources (MNR) and The Nickel District Conservation Authority (NDCA) require for these areas that flows from a one hundred (100) year storm (Timmins storm) be utilized.

These designs require special considerations and are beyond the scope of this manual. When a designer is faced with a design of this nature, the MNR and the NDCA should be contacted to determine the required design criteria.

4.1.3 Approvals

The system shall be designed to meet the requirements of the City of Greater Sudbury, the Ministry of the Environment & Energy, the Nickel District Conservation Authority, and Fisheries and Oceans Canada.

4.1.4 Run-off Coefficient

The run-off coefficient is a ratio of the amount of rainwater which will be carried away by the storm sewer to the total rainfall.

Table 4.1 provides a range of run-off coefficients that are considered reasonable for design purposes.

It should be noted that the run-off coefficient for any area should be taken from the upper portion of ranges given in Table 4.1 for conditions where run-off is being calculated for high intensity, less frequent storms such as the fifty (50) and one hundred (100) year storm.

The lower end of the range should be used for shorter recurrence interval storms such as the five (5) and ten (10) year storm under conditions of moderate to flat slopes and permeable soils.

For rocky terrain with moderate to steep slopes under a five (5) to ten (10) year storm an average of the lower and upper range should be used.

It should be further noted that the coefficients are based on the assumption that the design storm does not occur when the ground surface is frozen.

4.1.5 Rainfall Intensity

The rainfall intensity is based on:

- a) the rainfall intensity frequency curve (see Figure 4.1)
- b) the storm frequency used
- c) the length of time it takes water to flow from the most remote part of the watershed to the sewer being designed. This is also known as the time of concentration.

4.1.6 Inlet Time & Time of Concentration

The peak flow occurs in a storm sewer when all of the areas tributary to the sewer are contributing flows. When this occurs, it is referred to as the time of concentration.

The time of concentration is comprised of two (2) components:

- a) The inlet time
- b) The time of flow in the sewer

The inlet time is the time required for rainwater to flow from the most remote part of the watershed to the first inlet in the sewer system.

In densely developed areas, where impervious surfaces shed their water directly to storm sewers through closely spaced inlets, an inlet time of five (5) minutes is often used.

In well-developed areas with relatively flat slopes, an inlet time of ten (10) to fifteen (15) minutes is common.

In flat residential areas with widely spaced street inlet, inlet times of twenty (20) to thirty (30) minutes are customary.

Inlet times can be established by adding the overland flow and gutter flow times for typical inlets. These flow times can be obtained from Figures 4.2 and 4.3.

The inlet time is used to obtain the rainfall intensity from the rainfall intensity duration curve. This rainfall intensity is subsequently used in the rational formula to determine the run-off rate to be used in the design of the first length of storm sewer.

For the second and subsequent lengths of sewer, the design is based on the time of concentration. This is the inlet time plus the time it takes the storm water to flow from the inlet to the length of sewer being designed.

Inlet times should ideally be calculated, rather than relying upon arbitrary minimum or maximum times. This calculation, however, must be based upon the overland flow route which will exist when the sewer has been developed to the drainage limit.

In the case of single family residential areas, calculations will not be required if a maximum inlet time of ten (10) minutes has been used.

4.1.7 Drainage Areas

The designer must determine the drainage areas contributing to storm sewer system.

4.1.8 Storm Sewer Design Sheets

When designing storm sewers, it is best to use a standard detail design sheet, similar to the example in Figure 4.4.

4.1.9 Storm Sewer Design

4.1.9.1 Flow Formula

Refer to the Hydraulic Section for recommended flow formula, 'n' values and minimum and maximum velocities.

4.1.9.2 Minimum Pipe Sizes

- a) Storm Sewers – 300 mm
- b) Catch Basin Leads – 300 mm

4.1.9.3 Depth of Cover

A minimum depth of 1.5 metres to the obvert from the finished road or ground surface elevation.

4.1.9.4 Losses in Structures

In the design of flat sewers, the head losses in maintenance holes can equal or exceed the fall in the sewer between maintenance holes. Therefore, head losses should be provided for in the preliminary design.

4.1.9.5 Storm Sewer Location

Location shall be in accordance to GSSD 225.010.

4.1.9.6 Clearance

Minimum clearances between services shall be provided in accordance with MOE guidelines. See Section 3.1.2.1.3.

4.1.9.7 Connections

Roof leader connections will not be allowed. For paved areas (i.e. service stations, apartment complexes, schools, etc.), private side storm water connection facilities will be allowed provided the owner has a catch basin system.

4.1.10 Sewer Appurtenances

4.1.10.1 Maintenance Holes

Reference should be made to the applicable GSSS, OPSS, GSSD and OPSD for the recommended standards for maintenance holes.

Maintenance holes design should be as follows:

- a) Maintenance Hole – Maintenance holes should be located at all changes in grade, alignment and on straight runs at the following interval to facilitate maintenance operations:
 - i) Sizes 300 mm to 1050 mm – linear spacing not to exceed 100 m.
 - ii) Sizes greater than 1050 mm – no limit on spacing.
- b) Minimum Diameter – See OPSD 701.021
“T” maintenance holes may be used for sewers 1200 mm and larger on straight runs. See OPSD 707.010.
- c) Drop Maintenance Holes – Shall not be used, unless approved by the Water/Wastewater Engineer.
- d) Channel and Benching – The channel and depth shall be:
 - i) sewers < 375, spring line of pipe
 - ii) sewer ≥ 375 , $\frac{3}{4}$ of pipe diameter

Channels should have a steel trowel finish.

Benching shall be at a slope of 1:8. Benching should have a wood float finish.
- e) Maintenance Hole – Precast bases may be used for maintenance holes up to 9 m deep. Maintenance holes greater than 9 m deep shall be designed by a Professional Engineer.
- f) Maintenance Hole Steps – Refer to OPSD 405.010, OPSS 1850 and GSSS 407.05.04.
- g) Steel Frost Strapping – Steel strapping shall be specified on all precast maintenance holes. Refer to GSSS 1229.010.
- h) Safety Platforms – Refer to OPSD 404.000, OPSS 407 and OPSS 1850.

4.1.10 Sewer Appurtenances – Cont'd

4.1.10.2 Catch Basins

- a) Location – Catch basins shall be located at all low points, upstream of pedestrian crossings and not within 1 m of a curb depression.
- b) Spacing – The maximum spacing shall be 110 m where catch basins are not used for inlet control. Where catch basins are designed for inlet control, spacing shall be determined by design.
- c) Leads – Catch basin leads shall be a minimum of 300 mm diameter. Leads shall connect to maintenance holes where possible. Minimum and maximum grades to be in accordance to charts.

4.1.11 Sediment Control/Water Quality Protection

In certain circumstances, the use of sediment control structures or sediment control measures may be required. The designer shall check with the Nickel District Conservation Authority, the Ministry of the Environment and Fisheries and Oceans Canada.

Drainage works shall be designed to minimize erosion and the impairment of water quality on receiving streams as a result of storm water run-off.

4.2 CULVERTS

Minimum culvert diameter shall be as indicated below:

- | | | |
|----|-------------------|--------|
| 1) | Cross Culverts | 600 mm |
| 2) | Driveway Culverts | 450 mm |

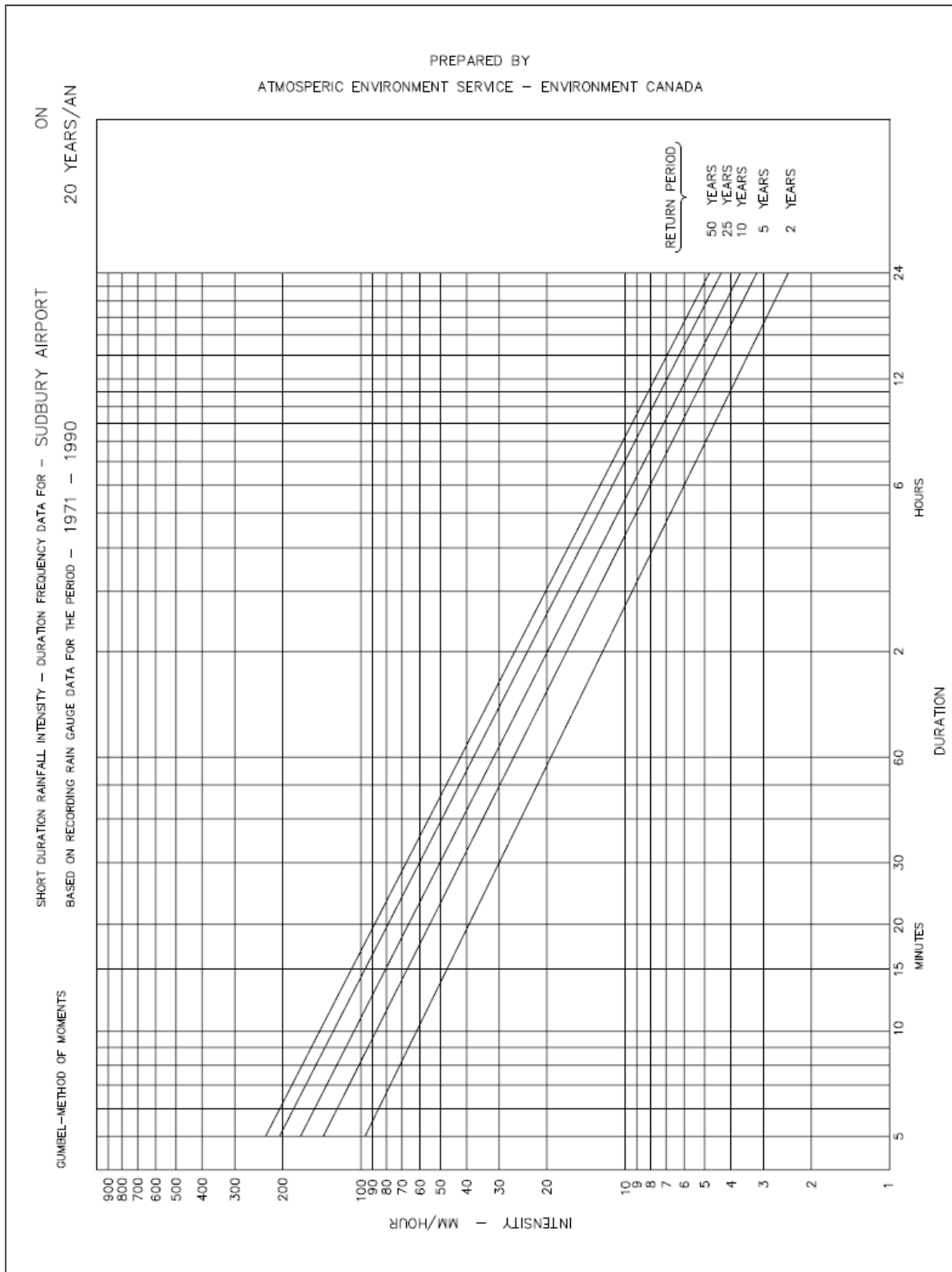


FIGURE 4.1

OVERLAND FLOW TIME (T_c)

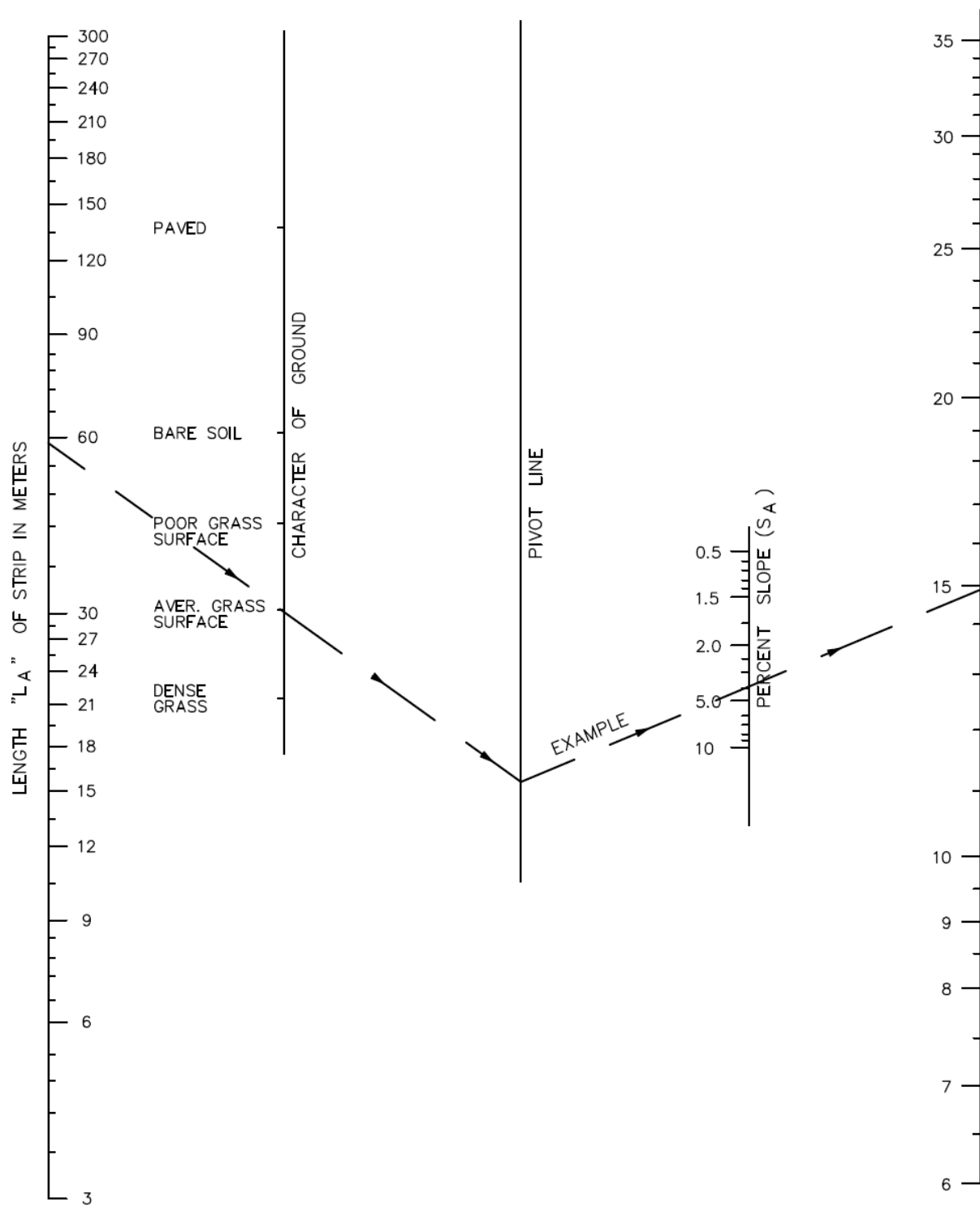


FIGURE 4.2

ENTRY TIME FOR GUTTER FLOW

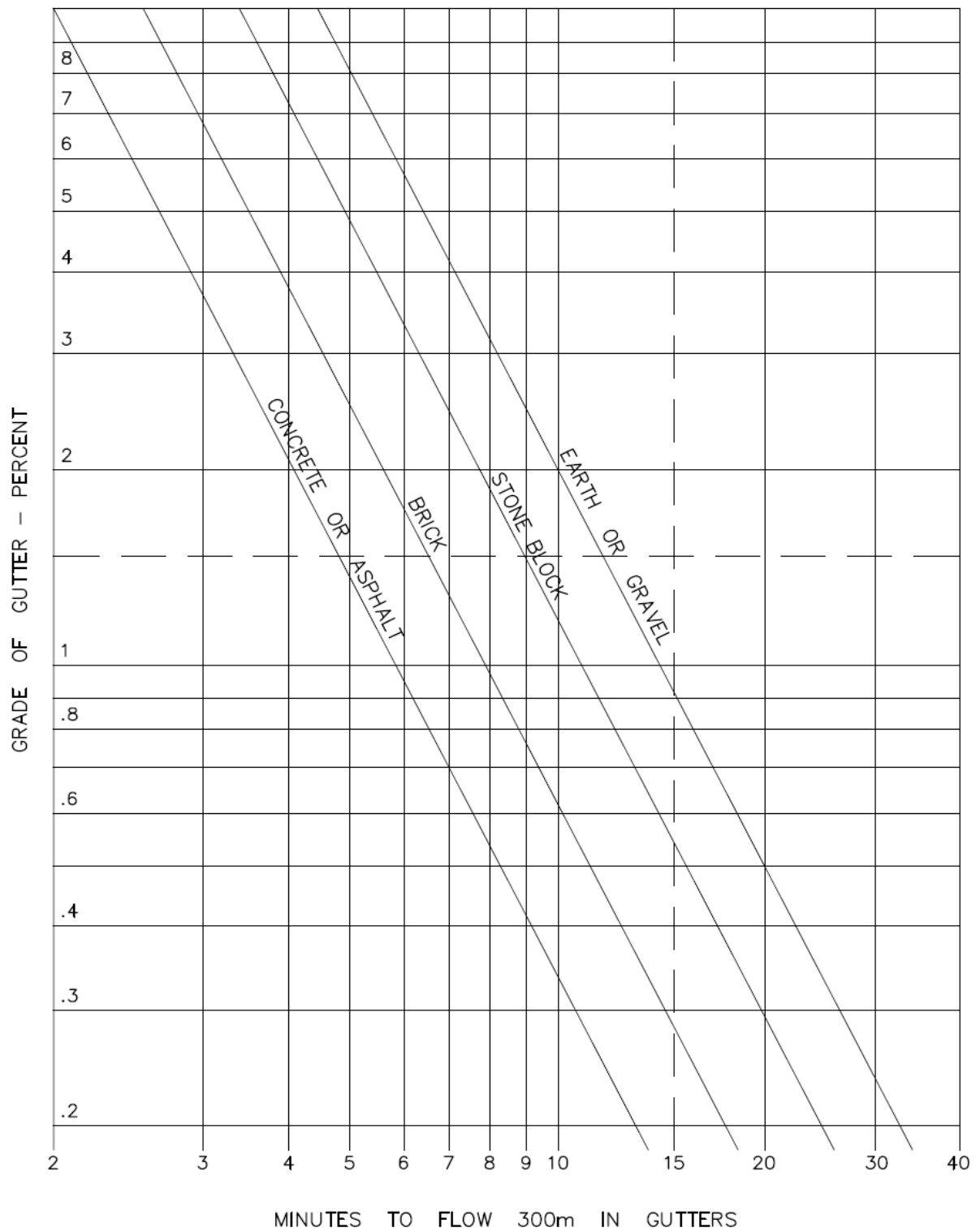


FIGURE 4.3

HWY NO. _____
 W.P. NO. _____
 DESIGNED BY _____
 CHECKED BY _____

[illegible]

Figure 4.4

RUN-OFF COEFFICIENTS	
DESCRIPTION OF AREA	RUN-OFF COEFFICIENT
Commercial - Downtown	0.70 - 0.95
Commercial - Neighbourhood	0.50 - 0.70
Industrial - Light	0.50 - 0.80
Industrial - Heavy	0.60 - 0.90
Residential - Single Family	0.35 - 0.75
Residential - Semi Detached	0.40 - 0.75
Residential - Row Housing/Town Housing	0.60 - 0.75
Residential - Suburban	0.25 - 0.55
Residential - Apartment	0.50 - 0.70
Institutional	0.40 - 0.75
Unimproved	0.10 - 0.30
Parks/Cemeteries	0.10 - 0.25
Playgrounds	0.20 - 0.35
Railroad Yard	0.20 - 0.35

TABLE 4.1

	MINIMUM SEWER GRADES FLOWING FULL					
Size (mm)	Minimum Grade - % Storm Sewer Mains Velocity 0.8 m/sec					
	n = .01	n = .011	n = .013	n = 0.22	n = .024	n = 0.35
203	0.34	0.41	0.58	1.65	1.96	4.17
254	0.25	0.31	0.43	1.22	1.46	8.09
305	0.20	0.24	0.33	0.96	1.14	2.42
356	0.16	0.19	0.27	0.78	0.93	1.97
381	0.15	0.18	0.25	0.71	0.85	1.80
406	0.14	0.16	0.23	0.65	0.78	1.66
457	0.12	0.14	0.20	0.56	0.66	1.41
508	0.10	0.12	0.17	0.49	0.58	1.23
533	0.10	0.11	0.16	0.46	0.54	1.15
610	0.10	0.10	0.13	0.38	0.45	0.96
686	0.10	0.10	0.11	0.33	0.39	0.82
762	0.10	0.10	0.10	0.28	0.34	0.72
838	0.10	0.10	0.10	0.25	0.30	0.63
914	0.10	0.10	0.10	0.22	0.26	0.56
1067	0.10	0.10	0.10	0.18	0.21	0.46
1219	0.10	0.10	0.10	0.15	0.18	0.38
1372	0.10	0.10	0.10	0.13	0.15	0.33
1524	0.10	0.10	0.10	0.11	0.13	0.28
1676	0.10	0.10	0.10	0.10	0.12	0.25
1829	0.10	0.10	0.10	0.10	0.10	0.22
1981	0.10	0.10	0.10	0.10	0.10	0.20
2134	0.10	0.10	0.10	0.10	0.10	0.18

TABLE 4.2

	MAXIMUM SEWER GRADES FLOWING FULL					
Size (mm)	Maximum Grade - % Storm Sewer Mains Velocity 6.0 m/s					
	n =.01	n = .011	n = .013	n = 0.22	n = .024	n = 0.35
203	19.16	23.18	32.38	92.73	110.36	234.71
254	14.21	17.19	24.02	68.78	81.85	174.08
305	11.13	13.47	18.82	53.89	64.13	136.39
356	9.06	10.96	15.31	43.85	52.18	110.98
381	8.28	10.01	13.99	40.06	47.67	101.38
406	7.60	9.20	12.85	36.80	43.80	93.14
457	6.49	7.86	10.97	31.43	37.40	79.55
508	5.64	6.82	9.53	27.29	32.48	69.08
533	5.29	6.40	8.94	25.60	30.47	64.80
610	4.42	5.35	7.47	21.39	25.45	54.13
686	3.78	4.57	6.39	18.29	21.76	46.28
762	3.28	3.97	5.55	15.90	18.92	40.23
838	2.89	3.50	4.89	14.00	16.67	35.44
914	2.58	3.12	4.36	12.47	14.84	31.57
1067	2.10	2.54	3.54	10.15	12.08	25.68
1219	1.76	2.12	2.97	8.50	10.11	21.50
1372	1.50	1.81	2.53	7.26	8.64	18.37
1524	1.30	1.58	2.20	6.31	7.51	15.97
1676	1.15	1.39	1.94	5.56	6.61	14.07
1829	1.02	1.24	1.73	4.95	5.89	12.52
1981	0.92	1.11	1.55	4.45	5.29	11.25
2134	0.83	1.01	1.41	4.03	4.79	10.19

TABLE 4.3

CHAPTER 5

TRANSPORTATION SYSTEM

5.1 TRANSPORTATION SYSTEM

5.1.1 Classification

5.1.1.1 The Public Transportation and Highway Improvement Act

The Public Transportation and Highway Improvement Act classifies all roads and highways into thirteen (13) separate groups as follows:

1. King's Highways (including "Intersecting Highways", "Crossing Highways", and Connecting Link Extensions")
2. Controlled Access Highways
3. Secondary Highways
4. Tertiary Roads
5. Resource Roads
6. Industrial Roads
7. Country Roads
8. Suburban Roads
9. Township Roads
10. City, Town and Village Roads
11. District, Metropolitan and Regional Municipal

5.1.1.2 Functional Classification System

The Functional Classification System classifies all roads and highways into four (4) separate groups as follows:

1. Freeway
2. Arterial
3. Collector
4. Local

5.1.1.3 Comparison between The Public Transportation and Highway Improvement Act and the Functional Classification System

The Public Transportation and Highway Improvement Act and Functional Classification System are compared in Table 5.1.

5.1.2 **Access and Mobility**

Access and mobility are two major considerations in the function classification of road systems. Figure 5.1 describes graphically this relationship.

Local facilities are normally short distance roads which emphasize the land access function. Arterials and freeways are normally long distance roads providing a high level of mobility for through movement with the freeways striving for optimum mobility. Collectors offer a balanced service for both functions.

5.1.3 **Definition of Road Type**

1. Major Urban Roads

- a) Primary Arterial
 - Connecting City with other major centres outside the City and/or inter-connecting settlements.
 - Long distance person or goods movement/travel through the City or between major activity areas within the City or area communities.
- b) Secondary Arterial
 - Connecting two or more settlements or major activity centres within the City or;
 - Connecting between two primary arterial roads or;
 - Connecting a settlement or activity centre with a primary arterial road.
 - Trip origin and/or destination along it, an intersecting tertiary arterial intersecting collector or a local street intersecting with the collector.
- c) Tertiary Arterial
 - Connecting small settlements or;
 - Connecting settlement to primary or secondary arterial leading to a recreational area.
 - Trip origin, and/or destination along an intersecting collector or along a local street intersecting with the collector.
- d) Collector
 - Connecting neighbourhoods or;
 - Connecting a neighborhood with an arterial road.
 - Trip origin and/or destination along it or an intersecting local street.
- e) Local
 - Connecting properties within a neighborhood.
 - Trip origin and/or destination along its right-of-way.

2. Industrial Roads

Standard Industrial – two traffic lanes or alternate two traffic lanes and one parking lane, geometry and construction to accommodate heavy industrial or commercial truck traffic, occasional driveway access.

5.1.4 Road Design Criteria

Geometric design standards are shown in Table 5.2.

5.1.4.1 Integration of Design Features

The designer should observe the following guidelines when combining various components such as horizontal and vertical alignment:

- a) The use of minimum radius should be avoided wherever possible, since this represents the limiting condition;
- b) A sharp curve should not be introduced at the end of a long tangent;
- c) Sudden changes from long radius to short radius (i.e. compound curves) should be avoided;
- d) At the end of a long tangent section, a transition of gradually decreasing radius should be introduced to allow the driver to adjust his/her speed to the new condition. The additional length provides the opportunity for reducing speed safely;
- e) Sharp curves should not be introduced on high fills. In the absence of physical objects above the roadway, a driver may have difficulty in estimating the extent of the radius and fail to adjust to the conditions;
- f) Spirals should be used wherever possible rather than compounding circular curves.
- g) Abrupt reversal in alignment should be avoided. When reverse curves are too close it is difficult to super-elevate them adequately, resulting in hazardous and erratic operation. A reversal in alignment can be suitably designed by introducing back to back spirals of sufficient length between two circular curves.
- h) Where it is necessary to change the widths of medians and shoulders, curvilinear tapers rather than tangents should be used to ensure smooth gradual tapers so as to appear to be a natural transition to the driver.

5.1.5 Layout Details

5.1.5.1 Street Layout

- a) Cross Sections – See GSSS 225.010

5.1.5 Layout Details

5.1.5.1 Street Layout – Cont'd

- b) Cul-de-Sacs
 - bulb radius at back of curb - 14 m
 - bulb radius at property line - 17.5 m
 - bulb out returns - 20 m
- c) Intersections
 - streets should be aligned at 90
 - corner radius at back of curb - 9 m
 - corner radius at property line - 6 m

5.1.5.2 Driveways

- a) Maximum Grades – See GSSD 303.020
- b) All access driveways shall be located a minimum of 1.0 metre from utility poles, hydro transformers, catch basins, hydrants, watermain valves, telephone maintenance holes and Bell and Cable T.V. junction boxes.
- c) Minimum 150 mm compacted depth Granular “A” and 50 mm compacted depth HL3.

5.1.5.3 Curbs and Gutters

Where barrier curbs are specified, curb depressions shall be provided at driveways and sidewalk ramp locations.

Layout and construction of curbs and gutters shall be in accordance with OPSS 353, OPSD 600.010, OPSD 604.010, OPSD 605.030, OPSD 608.010, OPSD 605.040 and GSSD 610.010, GSSD 600.010, GSSD 600.030.

5.1.5.4 Bus Bays

Layout and construction of bus bays shall be in accordance with OPSD 501.01.

5.1.5.5 Sidewalks

The City shall have various criteria for sidewalk needs and locations. The designer should consult on a site specific basis. See A697A.

5.1.5.6 Guide Rails and Barricades

Guide rails and barricades shall be installed in accordance with Geometric Design Standards.

5.1.5 Layout Details - Cont'd

5.1.5.7 Underground Electric Distribution and Street Lighting

Underground electrical distribution lines, lights and light poles, lot service lines and other necessary appurtenances to service all lots, blocks and road allowances shall be provided for the subdivision, including provision for future signalization of major intersections.

The need for future signalization, shall be provided by the General Manager of Infrastructure Services.

5.1.5.8 Sodding

All areas of the road allowance not covered with asphalt or concrete shall be prepared with a minimum of 100 mm of compacted topsoil and sodded in accordance with OPSD 571.

5.1.6 Structural Requirements

These are the minimum requirements:

Base

- Fill section (Earth or Rock)
150 mm compacted depth Granular "A"
600 mm compacted depth Granular "B"
- Cut section in earth
150 mm compacted depth Granular "A"
600 mm compacted depth Granular "B"
- Cut section in rock
150 mm compacted depth Granular "A"
300 mm compacted depth Granular "B"
300 mm rock shatter
- Cut section in partial rock & partial earth
150 mm compacted Granular "A"
600 mm compacted Granular "B"
300 rock shatter in rock section

Asphalt-Arterial

- 40 mm compacted depth HL-3 surface
100 mm compacted depth HL-8 heavy duty binder

Asphalt-Collector

- 40 mm compacted depth HL-3 surface
100 mm compacted depth HL-8 heavy duty binder

Asphalt-Local

- 40 mm compacted HL-3 surface
50 mm compacted HL-8 binder

5.1.6 Structural Requirements – *Cont'd*

For typical treatments for rock cut to earth cut transitions refer to OPSD 205.050.

The standard City of Greater Sudbury road cross sections are as indicated on drawings GSSD 225.010 and GSSD 225.040.

5.1.7 Road Pavement Design Report

A road pavement design report prepared by a competent Geotechnical Investigative firm shall be required for certain soil conditions. The report should include an investigative report and recommendations based on soil tests conducted on the underlying strata and a pavement design in accordance with the Canadian Good Roads Association publication, "A Guide to the Structural Design of Flexible and Rigid Pavements in Canada."

A pavement design report shall be prepared where construction of subbase, base or asphalt layers will take place at or below freezing temperatures or during wet periods in the Spring or Fall.

Pavement designs must be capable of supporting the loads imposed by heavy truck traffic with only the base lift of asphalt in place (i.e. before the top lift is applied).

The design report must consider the effect of existing and future services located under the road bed.

5.1.8 Access

5.1.8.1 Number of Accesses

- a) A pair of properly designed one-way accesses may be considered as a single access.
- b) An automobile gas service station will normally be permitted two accesses.

5.1.8.2 Access to Primary Arterials

Access to Primary Arterials shall be limited to public roads at specific points determined by the City to provide an optimum collector road system and proper traffic progression along the arterial. These points should be approximately 400 m apart.

Parcels of land with 200 metres or more of street line on a primary arterial shall be permitted one access to the primary arterial.

Existing parcels of land with less than 200 metres of street line on a Primary Arterial but with street lines only on primary arterial shall be permitted one access to the primary arterial.

5.1.8 Access – *Cont'd*

5.1.8.3 Access to Secondary Arterials

Parcels with greater than 100 metres of street line on a secondary arterial shall be permitted one access to the secondary arterial for every full 100 metres of frontage.

Existing parcels of land with less than 100 metres of street lines, but with street lines only on secondary arterials or abutting only primary and secondary arterials, shall be permitted one access to the secondary arterial.

5.1.8.4 Access to Tertiary Arterials

Parcels of land with 50 metres or more of street line on a tertiary arterial shall be permitted one access to the Tertiary Arterial for every full 50 metres of street line.

Existing parcels of land with less than 50 metres of street line but with street lines only on arterial roads shall be permitted one access to the Tertiary Arterial.

5.1.8.5 Location of Accesses

5.1.8.5.1 Primary Arterials

Location of all access to primary arterials shall be determined by the General Manager of Infrastructure Services, based on considerations of safety, protection of vehicular capacity of the primary arterial and sound engineering practice.

5.1.8.5.2 Secondary & Tertiary Arterials

Access to second and tertiary arterials shall be located as requested by the applicant, except that where in the opinion of the General Manager of Infrastructure Services the access would unduly reduce safety or capacity of the arterial, the General Manager of Infrastructure Services will indicate an alternate location.

5.1.8.5.3 Locational Criteria

Locational criteria shall include the following:

- a) Where the speed limit is 80 km/h or more:
 - i) The minimum sight distance shall be as specified in Table 5.3.
 - ii) Access shall not be within a daylighting triangle.

5.1.8 Access

5.1.8.5.3 Locational Criteria – Cont'd

- iii) Access shall not be on a turning roadway at a channelized intersection.
- iv) Access shall not be on a grade of more than 4 percent.
- b) Where the speed limit is less than 80 km/h:
 - i) The minimum sight distance shall be as specified in Table 5.3.
 - ii) Access shall not be within a daylighting triangle.
 - iii) Access shall not be on a turning roadway at a channelized intersection.

5.1.8.6 Width of Access

Access width for Light Industrial and apartments shall be 7.2 m.

Access width for Heavy Industrial and Commercial shall be 9.1 m.

5.1.9 Limits of Construction

Limits of construction for urban and rural sections shall be as indicated in Figures 5.2 and 5.3 respectively.

PROPORTION OF SERVICE

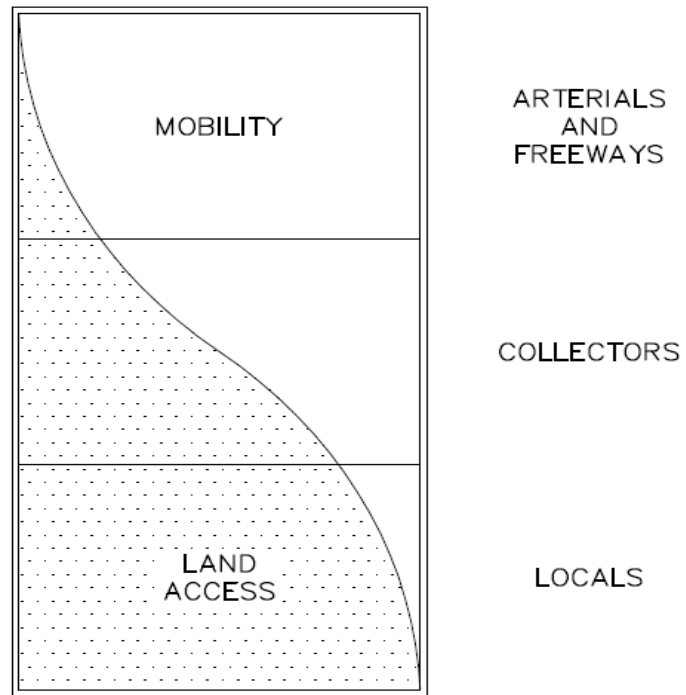


FIGURE 5.1

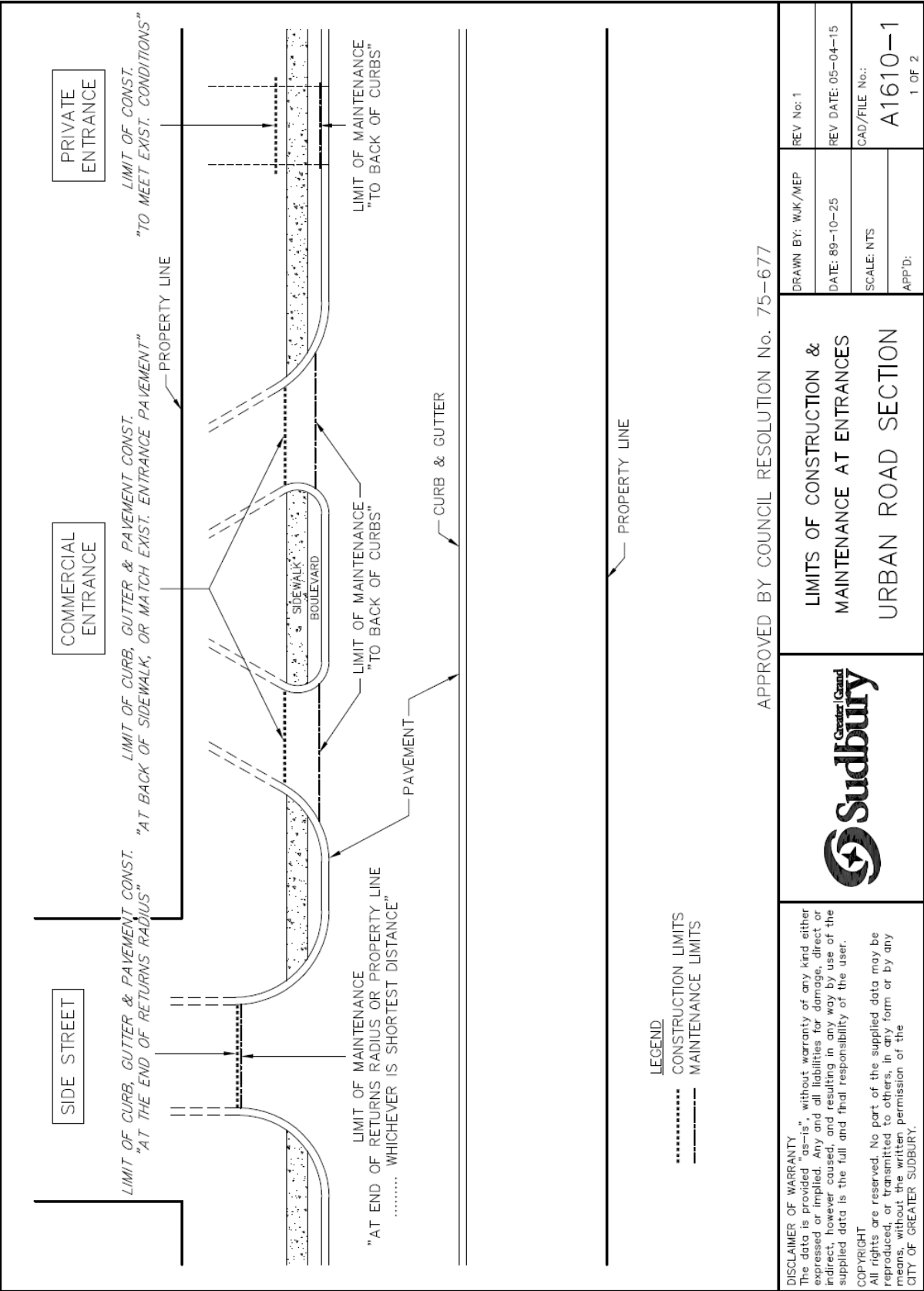


FIGURE 5.2

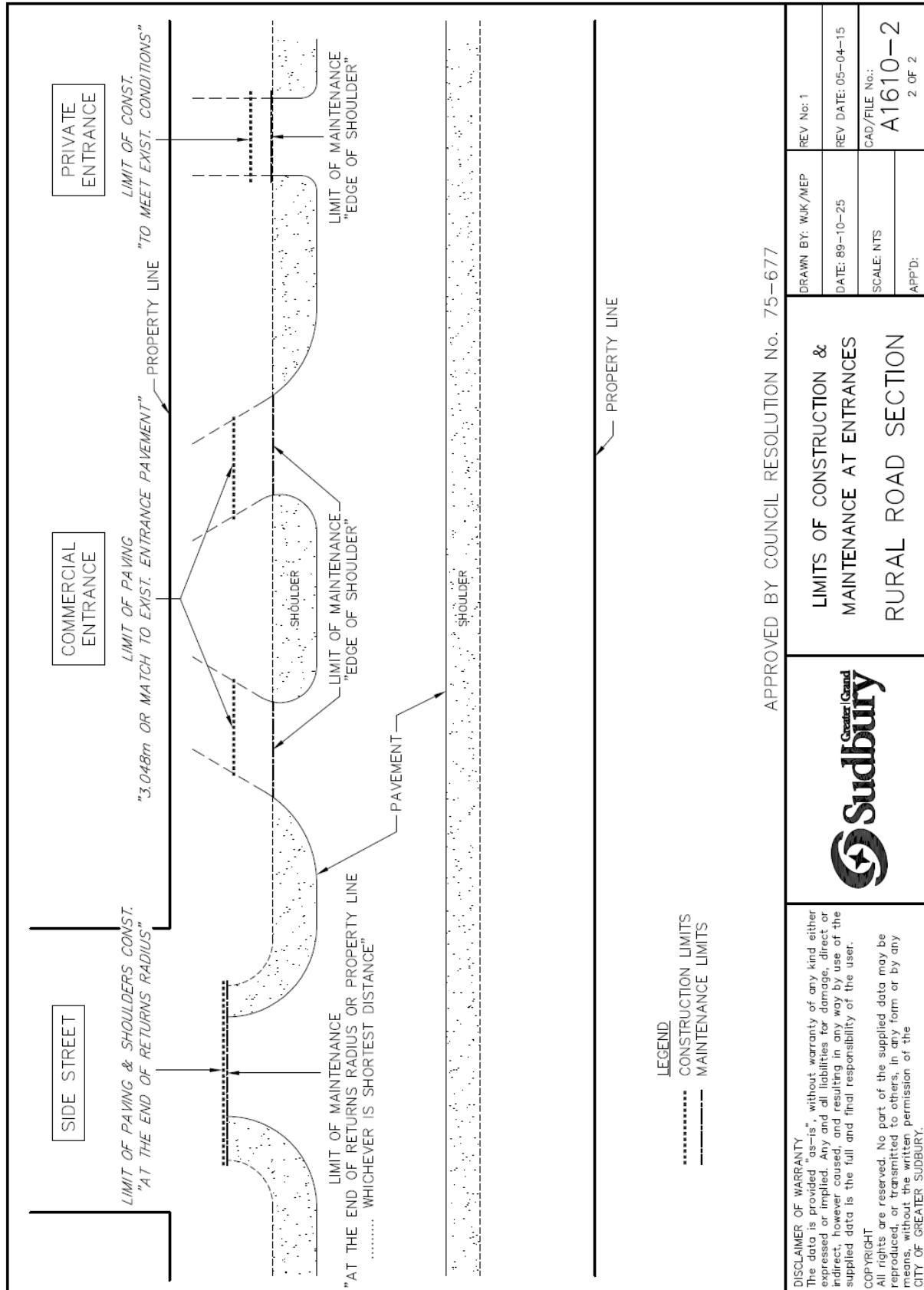


FIGURE 5.3

FUNCTIONAL CLASSIFICATION SYSTEM	PUBLIC TRANSPORTATION AND HIGHWAY IMPROVEMENT ACT
Freeway	Controlled Access Highway
Arterial	Controlled Access Highway King's Highways Secondary Highway
Collector	King's Highways Secondary Highway
Local	Secondary Highway Tertiary Road Resource Road Development Road Roads in Territory without Municipal Organization Remaining roads in this classification are part of the Municipal Road System

TABLE 5.1

ROAD DESIGN, GEOMETRIC FEATURES						
	Standard Residential Roads		Industrial Roads	Major Urban Roads		
	Local Residential	Feeder & Minor Collector Residential	Standard Industrial	Collector & Tertiary, Secondary & Primary Arterials		
Design Speed (km/h)	60	60	60	60	70	90
Min. Super-elevated Horizontal Curve Radius (m)						
e = -0.02	N.C.	N.C.	210	210	300	750
e = 0.00	N.C.	N.C.	190	190	280	475
e = 0.02	N.C.	N.C.	170	170	230	420
e = 0.03	N.C.	N.C.	160	160	220	400
e = 0.04	N.C.	N.C.	150	150	200	380
e = 0.06	N.C.	N.C.	--	130	190	340
Min. Stopping Sight Distance	130	130	130	130	180	260
K. Crest min. (m)	15	15	15	15	25	50
K-Sag min. (m) (with streetlights)	8	18	18	18	25	40
Grade (%) - min. - max.	1.0 *8.0	1.0 8.0	1.0 6.0	1.0 6.0	1.0 6.0	1.0 6.0

TABLE 5.2

NOTE: A maximum super-elevation of 0.02 is recommended for urban local streets and a maximum of 0.06 for all other urban roads by the Transportation Association of Canada (TAC).

e = Pavement super-elevation (tangent of the angle)

k = The length of a section of curve measured horizontally over which there is a 1% change of gradient.

N.C. = Normal Crown

* Maximum 10% in rock cut section (50 m to 100 m maximum tangent length), straight alignment only (Approach grade 2% for 20 m)

MINIMUM SIGHT DISTANCE*	
SPEED LIMIT KM/HR	SIGHT DISTANCE IN METRES
50	120
60	140
70	160
80	180
90	200
100	230
110	250
120	270

TABLE 5.3

- * Safe sight distance for a passenger vehicle, turning left into 2-lane highway across a passenger vehicle approaching from left. Taken from Ministry of Transportation - Geometric Design Standards for Ontario highways (sight distance requirements for stopping, crossing, and turning movements).